

## ABSTRACT

A high quality optical disc with extremely tiny bubbles or bubble less present in both disc-shaped substrates when they are laminated by means of an adhesive sheet in a operation process. The method includes bonding the adhesive agent to the surface of the lower disc-shaped substrate placing the upper disc-shaped substrate on the adhesive applied to lower disc-shaped substrate, pressurizing the upper disc-shaped substrate against the lower disc-shaped substrate by means of the pressing body, and exposing both the disk-shaped substrates to a high-pressure atmosphere. In a next operation process in which both the disc-shaped substrates are left to the inside of a high pressure atmosphere, firstly pressing body is permitted to press against the disc-shaped substrates to so enlarge or magnify the contact portion from the center side to the outside to render high-pressure atmospheric.